



DESIGNED & TESTED IN AUSTRALIA FOR OVER 100 YEARS



AIR-FUEL HEATING & BRAZING SOLUTIONS



BLUBER



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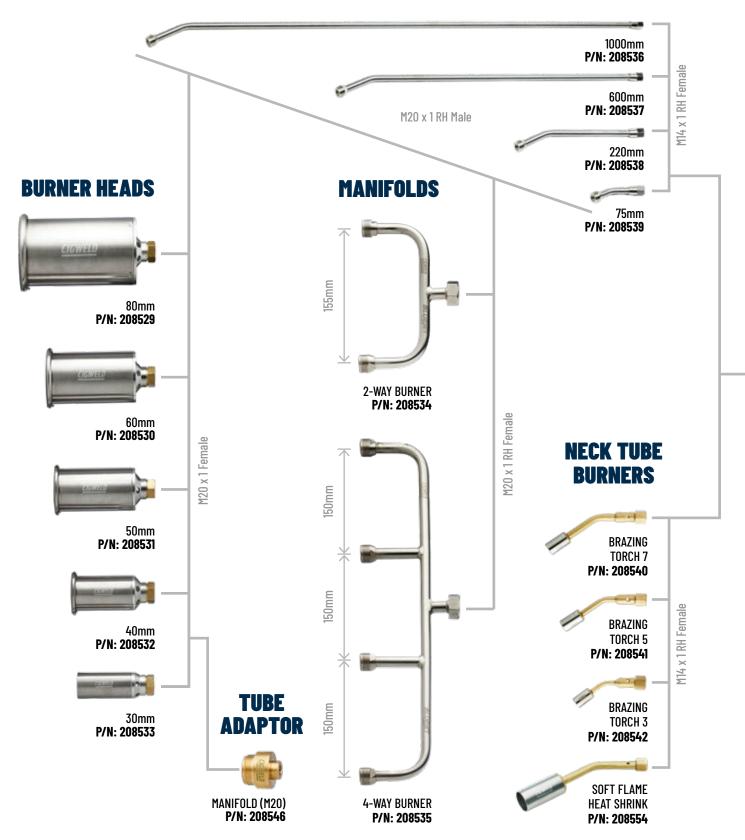


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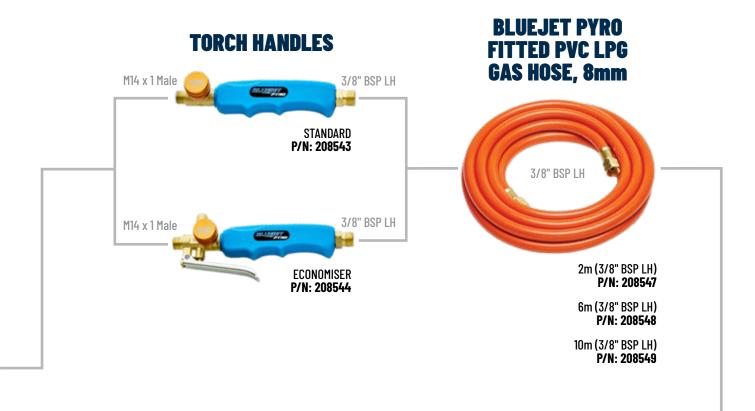


PYRO LPG COMBINATION CHART

NECK TUBES











BlueJet Pyro products are built with high quality stainless steel and virgin brass materials, ensuring that every component ranging from burner heads, barrels to handles are designed to meet and exceed durability and safety standards. BlueJet Pyro burners and kits are designed for demanding heating, melting, brazing, waterproofing, and soldering applications, making them the perfect choice for commercial operations, trade professionals and serious hobbyists.

- Stainless steel construction with brass valve offering superior strength.
- Designed to be used with manifold P/N: 208534 or P/N: 208535
- Designed to be used with neck tubes P/N: 208536 or P/N: 208537 or P/N: 208538 or P/N: 208539



BURNER HEAD 80mm

Burner Head Diameter	80mm
Flame Length	800mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	6,200 g/Hr @ 150kPa
Heat Output:	85,400KJ (80,944 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 80mm	208529



BURNER HEAD 60mm

Burner Head Diameter	60mm
Flame Length	600mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	5,000 g/Hr @ 150kPa
Heat Output:	61,600KJ (58,386 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 60mm	208530



BURNER HEAD 40mm

Burner Head Diameter	40mm
Flame Length	400mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	2,000 g/Hr @ 150kPa
Heat Output:	24,400KJ (23,127 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 40mm	208532



BURNER HEAD 30mm

Burner Head Diameter	30mm
Flame Length	300mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	600 g/Hr @ 150kPa
Heat Output:	6,954KJ (6,591 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 30mm	208533





BURNER HEAD 50mm

Burner Head Diameter	50mm
Flame Length	500mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	3,000 g/Hr @ 150kPa
Heat Output:	26,230KJ (24,862 BTU/Hr)

ORDERING INFORMATIONP/NBlueJet Pyro Burner Head 50mm208531





MANIFOLDS

• 208535 Operate with 2 burner heads and 208535 operate with 4 burner heads.





2-WAY BURNER MANIFOLD

Inlet Connection	M20 x 1 RH Female
Outlet Connection	M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro 2-Way Burner Manifold	208534

NECK TUBES

Tubular stainless-steel construction provides durability and excellent thermal conductivity



NECK TUBE 75mm

Inlet Connection	M14 x 1 RH Female
Outlet Connection	M20 x 1 RH Male

ORDERING INFORM	1ATION	P/N
BlueJet Pyro Neck Tube	75mm	208539
0		
<u>G</u> ree		
NECK TUP	3E 600mm	
Inlet Connection	M14 x 1 RH Female	
Outlet Connection	M20 x 1 RH Male	

ORDERING INFORMATION	P/N
BlueJet Pyro Neck Tube 600mm	208537

4-WAY BURNER MANIFOLD

Inlet Connection
Outlet Connection

M20 x 1 RH Female M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro 4-Way Burner Manifold	208535

Designed to be used with burner heads P/N: 208529 or P/N: 208530 or P/N: 208531 or P/N: 208532 or P/N: 208533



NECK TUBE 220mm

Inlet Connection Outlet Connection

0

M14 x 1 RH Female M20 x 1 RH Male

RDERING INFORMATION	P/N
lueJet Pyro Neck Tube 220mm	208538

NECK TUBE 1000mm

Inlet Connection
Outlet Connection

M14 x 1 RH Female M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro Neck Tube 1000mm	208536



CK TUBE BURNERS

· Precision-engineered design for optimal fuel efficiency



BRAZING TORCH 3

Flame Length	150mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	35 g/Hr @150kPa
Heat Output	420KJ (399 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Brazing Torch 3	208542



BRAZING TORCH 7

Flame Length	250mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	150 g/Hr @150kPa
Heat Output	1,830KJ (1,735 BTU/Hr)

P/N

ORDERING INFORMATION BlueJet Pyro Brazing Torch 7 208540

RCH HANDLES

• Precise flame control for accurate fuel regulation



STANDARD TORCH HANDLE

Inlet Connection	3/8" BSP LH
Outlet Connection	M14 x 1 Male
Operating Pressure	150-400kPa

ORDERING INFORMATION	P/N
BlueJet Pyro Standard Torch Handle	208543

• Designed to be used with torch handle P/N: 208543 or P/N: 208544



BRAZING TORCH 5

Flame Length	200mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	115 g/Hr @150kPa
Heat Output	1,400KJ (1,327 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Brazing Torch 5	208541



SOFT FLAME HEAT SHRINK

Burner Head Diameter	32mm
Flame Length	550mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	800 g/Hr @150kPa
Heat Output	9,250KJ (3,977 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Soft Flame Heat Shrink	208554

• Quick release trigger mechanism controlling flow of gas to improve gas consumption (PN: 208544).



ECONOMISER TORCH HANDLE

Inlet Connection	3/8" BSP LH
Outlet Connection	M14 x 1 Male
Operating Pressure	150-400kPa

ORDERING INFORMATION	P/N
BlueJet Pyro Economiser Torch Handle	208544



LPG REGULATOR SIDE INLET



Inlet Connection	CGA 510 SI	
Outlet Connection	3/8" BSP LH	
Max Working Pressure/Flow	400 kPa	
Standard	AS 4267	

ORDERING INFORMATION	P/N
BlueJet LPG Regulator Side Inlet	208545

BLUEJET PYRO FITTED PVC LPG GAS HOSE, 8mm



Thread	3/8" BSP LH
Nominal Bore Diameter	8mm
Colour	Orange
Standard	AS 1869, AGA Certified
Length	2m, 6m and 10m

ORDERING INFORMATION	P/N
BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 2m (3/8" BSP LH)	208547
BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 6m (3/8" BSP LH)	208548
BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 10m (3/8" BSP LH)	208549

TUBE ADAPTOR



• The Tube Adaptor is designed to be assembled in to a pipe/tube to make a custom Manifold.

Inlet Connection	Ø 5.5mm
Outlet Connection	M20 x 1 RH M

ORDERING INFORMATION	P/N
BlueJet Pyro Tube Adaptor Manifold (M20)	208546

COMET FLASHBACK ARRESTOR (REG MOUNT - FUEL)



- Provides protection against flashbacks, backfires and sustained backfires
- Non-Return Valve prevents reverse flow of gases
- Stainless Steel Flame Arrestor extinguishes any returning flame
- Gas flow will be shut-off if arrestor becomes overheated
- Dust Filter protects the gas non-return valve against contamination
- AS 4603 compliant, Provides the highest level of safety and performance. Ensures
 product is suitable for contracts requiring Australian Standards compliant product.

ORDERING INFORMATION	P/N
COMET Flashback Arrestor - Reg Mount - Fuel (3/8" BSP LH)	308987



PYRO KITS



BLUEJET PYRO STARTER KIT

- BlueJet Pyro Burner Head 50mm
- BlueJet Pyro Neck Tube 220mm •
- BlueJet Pyro Standard Torch Handle •
- BlueJet LPG Regulator with 3/8" Outlet
- BlueJet Pyro Fitted PVC LPG Gas Hose, • Single 8mm, 2m (3/8" BSP LH)
- Triple Flint Lighter

BLUEJET PYRO TORCH KIT

- BlueJet Pyro Burner Head 60mm
- BlueJet Pyro Burner Head 50mm
- BlueJet Pyro Neck Tube 600mm
- BlueJet Pyro Neck Tube 220mm

P/N 208551

- BlueJet Pyro Economiser Torch Handle
- Triple Flint Lighter

ORDERING INFORMATION	P/N
BlueJet Pyro Starter Kit	208550

ORDERING INFORMATION	
BlueJet Pyro Torch Kit	





BLUEJET PYRO PRO PLUS KIT

- BlueJet Pyro Burner Head 60mm
- BlueJet Pyro Burner Head 50mm
- BlueJet Pyro Neck Tube 600mm
- BlueJet Pyro Neck Tube 220mm
- BlueJet Pyro Economiser Torch Handle
- o lot I PG Regulator with 3/8" Outlet
- se, Single 8mm, 6m (3/8" BSP LH)
- Triple Flint Lighter

ORDERING INFORMATION

BlueJet Pyro Pro Plus Kit

BlueJet LPG Regulator with 5/8	UUU
BlueJet Pyro Fitted PVC LPG Gas	Hos

208553

BLUEJET PYRO PRO KIT

- BlueJet Pyro Burner Head 60mm
- BlueJet Pyro Neck Tube 600mm
- BlueJet Pyro Economiser • **Torch Handle**

BlueJet Pyro Fitted PVC LPG Gas Hose, • Single 8mm, 2m (3/8" BSP LH)

• Triple Flint Lighter

• BlueJet LPG Regulator with 3/8" Outlet

P/N

208552

ORDERING INFORMATION

BlueJet Pyro Pro Kit

P/N



LPG EXPANSION BURNERS

- The burner torch head is constructed of stainless steel for added durability, providing longevity to the equipment reducing the need for replacement or repairs
- The left-hand thread for gas type identification provides a simple and efficient way to avoid cross-connections between incompatible gases, ensuring a safer working environment
- The torch handle is constructed with solid internal brass construction with an aluminum outer handle for added durability and provides an extra layer of protection and corrosion resistance, ensuring long-lasting use and convenience
- The handle design ensures comfort and ease of use when using the Expansion Heating Torch. The torch can be operated perfectly from a -20° to 90° angle
- Laser etched with part number and manufacture date for ease of identification and traceability

- The adjustable flame control provides versatility and convenience, allowing the user to tackle different tasks with a single heating torch, no matter the application's requirements
- Approximate Heating Temperature of Propane in Air = 1,980°C
- The Expansion Burner works in a unique fashion by taking the cold LP-Gas from the cylinder (-45°C) and running it around the burner head so the gas warms up prior to mixing with the Air (that includes Oxygen) which provides for a much better mixture of Fuel Gas (LPG) and Oxygen to produce a more efficient blue heating flame
- LPG supplied in Australia in Cylinder form is mainly Propane with a high purity rate of between 95-99% propane

P/N

308416

Applications:

- Preheating steel/metals prior to welding applications
- Heating steel/metals prior to bending and hardening processes
- Metal repairs, maintenance and unfreezing parts
- Controlling inter-pass temperature during welding operations
- Line marking on roadways
- Heating & joining waterproofing membranes



XB50 LPG EXPANSION BURNER 50mm HEAD

- LPG/Propane supplied in Australia contains approximately 50.4 MJ (Megajoules) of energy for every 1kg of gas consumed
- The XB50 will run for approximately 4.5hrs on a 45kg LPG cylinder or ~50 minutes on an 8.5kg BBQ cylinder

Burner Head Diameter	50mm
Flame Length	600mm
Heat Output	500MJ/hr (474,000 BTU/hr @200kPa LPG)
Thread	3/8" – BSP RH
Operating Angle	-20° to 90°
Dimensions L x W x H	460mm x 80mm x 70mm
Weight	0.510kg

ad 50mm

ORDERING INFORMATION

BlueJet XB50		oncion	Rurnor	Ho
DIGEORI VDOO	LΓU ΕΧμ	Jansion	DUITIEI	пе

XB75 LPG EXPANSION BURNER 75mm HEAD

- The XB75 will run for approximately 1hr 44mins on a 45kg LPG cylinder or ~20 minutes on an 8.5kg BB0 cylinder
- For extended use CIGWELD recommend that multiple (2+) 45kg LPG cylinders be manifolded together to supply the XB75 burner head

Burner Head Diameter	75mm
Flame Length	800mm
Heat Output	1300MJ/hr (1,232,000 BTU/hr @200kPa LPG)
Thread	3/8" - BSP RH
Operating Angle	-20° to 90°
Dimensions L x W x H	460mm x 100mm x 90mm
Weight	0.905kg

ORDERING INFORMATION	P/N
BlueJet XB75 LPG Expansion Burner Head 75mm	308417



XBTORCH **LPG EXPANSION BURNER TORCH HANDLE WITH VALVE**

Thread	3/8" - BSP RH & 5/8"-18 UNF LH
Dimensions L x W x H	210mm x 20mm x 45mm
Weight	0.335kg

ORDERING INFORMATION	P/N
BlueJet XB LPG Expansion Burner Torch Handle	308418



• Three Flint Lighter

Carton Dimensions L x W x H 14

550mm x 230mm x 250mm

Weight	

ORDERIN

NG INFORMATION	P/N	

3.46ka

BlueJet XB50 Expansion Burner 50mm Kit

BLUEJET LPG REGULATOR SIDE INLET



308420

Inlet Connection	CGA 510 SI
Outlet Connection	5/8"-18 UNF LH
Max Working Pressure/Flow	400 kPa
Standard	AS 4267
Standard	AS 4267

ORDERING INFORMATION	P/N
BlueJet LPG Regulator Side Inlet	201003



XI VAVLVIE **LPG EXPANSION BURNER VALVE**

Thread	3/8" - BSP RH & 5/8"-18 UNF LH
Dimensions L x W x H	50mm x 20mm x 40mm
Weight	0.110kg

ORDERING INFORMATION	P/N
BlueJet XB LPG Expansion Burner Valve	308419
<u>69</u>	



• LPG Expansion Burner 75mm Head • LPG Expansion Burner Torch

Handle with valve

- Comet fitted LPG gas hose, 5m
 - Three Flint Lighter

Carton Dimensions L x W x H 550mm x 230mm x 250mm Weight 3.88kg

ORDERING INFORMATION	P/N
BlueJet XB75 LPG Expansion Burner 75mm Kit	308421

COMET FITTED LPG GAS HOSE, 5m & 10m

5/8"- 18 UNF LH	
5mm	
Orange	
AS 1869	
5m and 10m	
	5mm Orange AS 1869

ORDERING INFORMATION	P/N
COMET Fitted LPG Gas Hose, 5m	308422
COMET Fitted LPG Gas Hose, 10m	308423





IDEAL FOR

PREHEATING STEEL/METALS PRIOR TO WELDING APPLICATIONS

HEATING STEEL/METALS PRIOR TO BENDING AND HARDENING PROCESSES

METAL REPAIRS, MAINTENANCE AND UNFREEZING PARTS

CONTROLLING INTER-PASS TEMPERATURE DURING WELDING OPERATIONS

LINE MARKING ON ROADWAYS

HEATING & JOINING WATERPROOFING MEMBRANES





PICK AND MIX

LUEJET

The best of all, our BlueJet Range makes it really easy for you to pick the best torch and fuel cell for your application. We've set up an easy-to-use Pick & Mix chart! Boasting ergonomic handling and high heat transfers, the CIGWELD BlueJet range offers a complete set of hand held fuel torches and fuel cells to suit soldering, brazing and heating applications!

STEP 1.

Select your application

aLUEJET

NEED FOR DEL

STEP 2. Match application to corresponding fuel and a flame type

						n	
MAXGAS O PROPANE O BUTANE	JE 7407 Super cyclone flame	JE 7408 Cyclone Flame	JE 7409 Triple-Point Flame	JE T410 Concentrated Flame Swivel Torch	JE 7411 Pencil Flame	Je ta13 Concentrated flame	Je t414 Broad Burst Flame
BRAZING COPPER & STEELS	•						
HARDENING STEEL	•						•
HEAT SHRINK	•						•
HEATING METALS FOR BENDING	•		٠	• •			
HOSPITALITY/COOKING		•					
JEWELLERY & ART							
LIGHTING BBQ GRILLS & FIRE PITS	• •	• •		• •			•
LIGHTING PILOT LIGHTS	• •	• •		• •			
METAL REPAIRS	•						
REMOVING RUST & PAINT	• •	• •		• •			
SOLDERING CIRCUITRY							
SOLDERING COPPER (UP TO 19MM \varnothing / 3/4")	• •	• •		• •			
SOLDERING COPPER (OVER 19MM \mathscr{O} / 3/4")	•						
SOLDERING SILVER (WITH SILVER BRAZING ALLOYS)	• •	• •		• •			
TIMBER FINISHING		•					•
UNFREEZING PARTS	• •	• •		• •			
WEED CONTROL							

Note: Results may vary per application and torch type used. Above is an application guide only. Can be used for other applications not listed. ^ls approximate only and results may differ due to varying conditions. *3 Year Limited Warranty. Visit cigweld.com.au for further details. ***Mapp® is a registered trademark of the Linde Group. #Please check burner/camping stove for suitable fuel type and connections



FUEL CELLS





Perfect for medium to heavy soldering, brazing and heating applications where faster heat transfer is required.

Suits BlueJet Torches:

JET407 SUPER CYCLONE FLAME

JET408 CYCLONE FLAME

JET410 CONCENTRATED FLAME,

SWIVEL TORCH

ORDERING INFORMATION	P/N
MAXGAS Fuel Cell: Single	308979
MAXGAS Fuel Cell: 3-Pack	308980

BURN HOTTER WITH MAXGAS THE ULTIMATE IN HEAT TRANSFER!

MAXGAS IS A MAPP° GAS ALTERNATIVE**







Suitable for DIY and hospitality applications and where soft soldering is required..

Suits BlueJet Torches:

JET407 SUPER CYCLONE FLAME

JET408 CYCLONE FLAME

JET409 TRIPLE-POINT FLAME

JET410 CONCENTRATED FLAME, SWIVEL TORCH

JET411 PENCIL FLAME

ORDERING INFORMATION

PROPANE Fuel Cell: Single



CGA600

P/N

308981



Perfect for medium to heavy soldering, brazing and heating applications where faster heat transfer is required.

Suits BlueJet Torches:



JET413 CONCENTRATED FLAME

ORDERING INFORMATION	P/N

BUTANE Fuel Cell: 4-Pack

308984



TORCHES

JET407 **SUPER CYCLONE FLAME UP TO 1372°C**⁴



• Auto-Ignition with Piezo system

- Adjustable Flame Control
 - **Anti-Flame Flaring Design**
- Max Temp 1372°C^

FLAME TYPE

\$}S

SUPER CYCLONE

- Flame type: Super Cyclone Flame
- Lock button function
- Cast Aluminium construction for added durability
- Ergonomic handle design for ease of use
- Removable stainless steel/brass heating tip for replacement or different tips

FLAM

WŴ

ADJUSTABL

МАХ Т

6

1372°C

IDEAL FOR:

CGA60

Brazing Copper & Steels, Hardening steel, Heat shrink, Heating Metals for bending, LIGHTING BBO GRILLS & FIRE PITS, Lighting Pilot Lights, Removing Rust & Paint, Soldering Copper (Up to 19mm \varnothing / 3/4"), Soldering Copper (Over 19mm Ø / 3/4"), Soldering Silver (with Silver Brazing Alloys) & Unfreezing Parts



SUITABLE FOR

MAXGAS



SUITABLE For



JET410 SWIVEL TORCH, CONCENTRATED FLAME UP TO 1366°C⁴

auger	HEAT CONSUMPTION 9839 (BTU/hr)*
ORDERING INFORMATION	P/N
JET 410, Swivel Torch, Concentrated Flame	308410

JET413 **CONCENTRATED FLAME** UP TO 1244°C[^]



ORDERING INFORMATION	P/N
JET 413, Concentrated Flame Torch	308413

JET414

WEED BURNER,



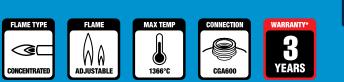
- Auto Ignition Instant Start Ignitors
- Anti-flaring fuel regulator
- Max Temp 1366°C^
- Flame type: Concentrated Flame
- Ergonomic handle design for ease of use
- Stainless Steel Burner Tubes with Brass Valve



Heat Shrink, Heating Metals For Bending, Hospitality/Cooking, Jewellery & Art, Lighting BBQ Grills & Fire Pits, Lighting Pilot Lights, Metal Repairs, Soldering Circuitry, **Timber Finishing**

SUITABLE For

MAXGAS



- Auto Ignition
- Adjustable Flame Control
- **Anti-Flame Flaring Design**
- Max Temp 1244°C^
- Flame type: Concentrated Flame
- Ergonomic handle design for ease of use
- Easy to operate & Light Weight
- Ideal for Hospitality/Cooking

IDEAL FOR:

Heat Shrink, Hospitality/Cooking, Lighting BBQ Grills & Fire Pits, **Soldering Circuitry**

FLAME TYPE FLAM MAX TEMI Ø. WQ ۲ YEARS CONCENTRATED ADJUSTA 1244°C BAYONET EN417

- 'Push button' auto ignition from handle
- Adjustable flame control

413

- Max temp 1100°C[^]
- Flame type: Broad Burst Flame
- Ergonomic grip handle designed for comfort
- Easy to operate & light weight
- Ideal for: weed control, igniting coal/wood BBQ's &/or fireplaces
- Suitable for Propane gas
- 750mm reach

FLAME TYPE FLAM BROAD BURST ADJUSTABLE



1100°C



the handle!

IDEAL FOR:

BLUEJET Weed Burner is your

weeds and for starting your

With an ergonomic handle

balanced with your Propane

ultimate weapon for controlling

charcoal/coal BBO's and smokers!!

cylinder, this burner ignites with a

click of your finger directly from



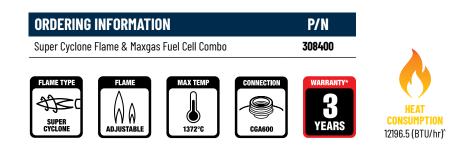




JETHOZ MRXERS

SUPER CYCLONE FLAME & MAXGAS FUEL CELL COMBO

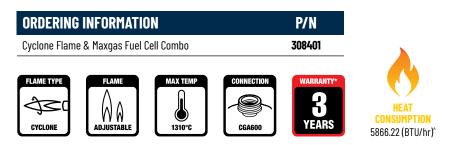
UP TO 1372°C[^]







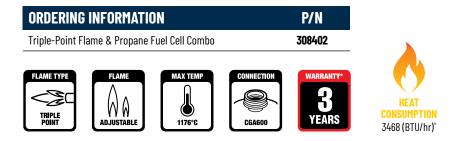
CYCLONE FLAME & MAXGAS FUEL CELL COMBO UP TO 1310°C⁴







TRIPLE-POINT FLAME & PROPANE FUEL CELL COMBO UP TO 1176°C⁴



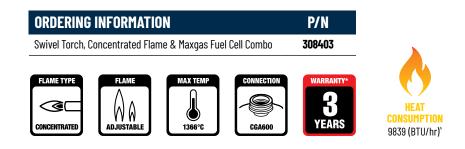




SWIVEL TORCH, CONCENTRATED FLAME

& MAXGAS FUEL CELL COMBO

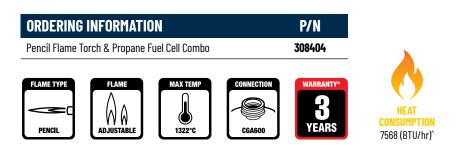
UP TO 1366°C[^]







PROPANE FUEL CELL COMBO





CONCENTRATED FLAME & BUTANE FUEL CELL COMBO UP TO 1244°C[^]







TORCH FLAME TYPE, TORCH & FUEL CELL







JET407 JET408 JET409 JET411 JET410 J<u>ET413 JET414</u>







AUTHORISED DISTRIBUTOR:



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